

Connectra Fusion Technologies, LLC

Technical Bulletin Butt Fusion Pressure Calculator CORRECTION FOR 28CQ

The **BUTT FUSION PRESSURE CALCULATOR's** chart for the **28CQ** needs **clarification**. At the time the calculator was printed this was correct. We have had a design change to the 28CQ and the piston area given is not correct for the current model 28CQ(a) machine.

On the back of the calculator is a chart that has the machine model and cylinder piston area. The chart has listed that the 28CQ machine has a cylinder piston area of 2.651. This piston area is for the previous model of 28CQ machine that is no longer manufactured (this machine may be identified by having it's carriage cylinders outboard of the clamps). The 28CQ(a), which is our current model, has a piston area of 1.964, which is the same as the 28HP/314HP machine.